



Dart Aerospace Ltd.
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Report

644.4104

Job Sheet 175556



Part No: 644.4104

Job Qty: 10 ea

Part Name: FWD Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 644.4100 Rev F2 IPP REV:A 16.12.06 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/13/18	0.00	0.00	Start Up Small Fab-4		 18-6-1
100	Small Fab	10 pcs		4/16/18	0.00	10.00	Small Fab-5		
110	QC	10 pcs		4/16/18	0.00	0.00	QC5		
120	Packaging	10 pcs		4/16/18	0.00	0.00	Packaging3		
130	QC21-SA	10 Ea		4/16/18	0.00	0.00	QC21		
Part Op Descriptions: 100 - ASSEMBLE BRACKETS WITH RIVETS AS PER DWG									

DAG
21
9:59

JUN 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
644.4116	Bracket, Small Fwd	10 Ea (1 ea)	90-Start up Operation	<i>5059984</i>
644.4117	Bracket, Fwd Pivot	10 Ea (1 ea)	90-Start up Operation	<i>5059825</i>
MS20426AD5-8	Rivet	60 Ea (6 ea)	90-Start up Operation	<i>FM136199-4</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	644.4116	10	10	0
	644.4117	10	10	0
	MS20426AD5-8	60	519	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Therm ☐ Cross ☐ Water Jet ☐ Prod. Eng. Coord. ☐ c/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Step #: _____		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			

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Date: 06/11/18

DART AEROSPACE
 Container No: S079867
 Part: 644.4104
 Job No: 175556
 Serial No/ Batch: S079867
 Revision: P2
 Inspector:
 Exp Date:
 Instructions:

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

Broken/Damage/Defect
 Inspection Incomplete/Unqualified
 Contamination
 Countersink
 Cut Too Short
 Instructions Incomplete/Unclear
 Drill Holes

Power Loss/Surge
 Folio/Program
 Grain
 Weld
 Wrong Stock Pulled
 Out of Sequence
 Off-set
 Mislabeled
 Fit/Function
 Misaligned/off center

Positioned Wrong
 Outside Dimensions
 Over/Under tolerance
 Part Incorrect
 Part Lost/Missing
 Part Moved
 Drawing
 Finish
 Misread
 Turning Sequence